



Make the Difference

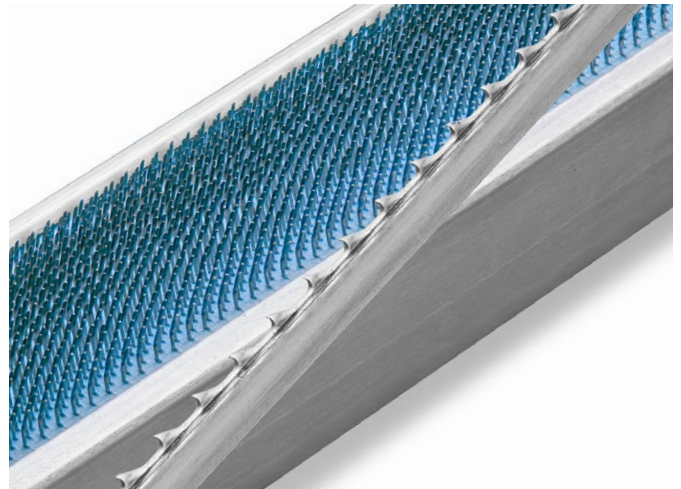
Card Clothings for any Cotton Yarn Application

Uniquely performing cylinder wires and flexible flats
for all requirements in cotton yarn production





Differentiation Thanks to the Market Leader's Competencies



Spinning mills using Graf's card clothings benefit from more than 100 years of experience and the resulting innovative power. We understand our business partners' needs in their daily challenges and they motivate us to offer solutions leading to success.

One of the daily uncertainties concerns the raw material, which must be processed into a consistent yarn quality despite its variations.

Spinning mills using Graf technology components benefit from perfectly matching card clothings that help them to optimize all types of yarn applications, irrespective of whether cotton or cotton blends.

Without compromising on lifetime and process stability, spinning mills can produce yarn of equal quality, even with higher levels of contaminated cotton. Also challenges, such as increasing short fiber content or seed coat fragments, are taken into account in the development and recommendation of the respective products.

The comprehensive product range consisting of technology components for carding and combing, as well as a network of technical consultants and service engineers, enables partners to be successful.

New metallic card clothings: Cylinder wire P-1940

- Consistent sliver quality independent of the trash content – higher than 5% – of the incoming cotton fibers thanks to high process stability.
- Extended lifetime of up to 10% thanks to the robust design with increased blade width.

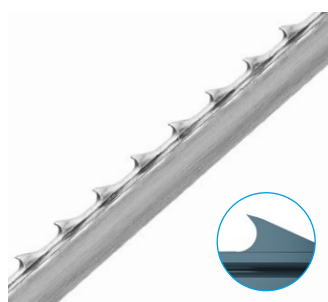
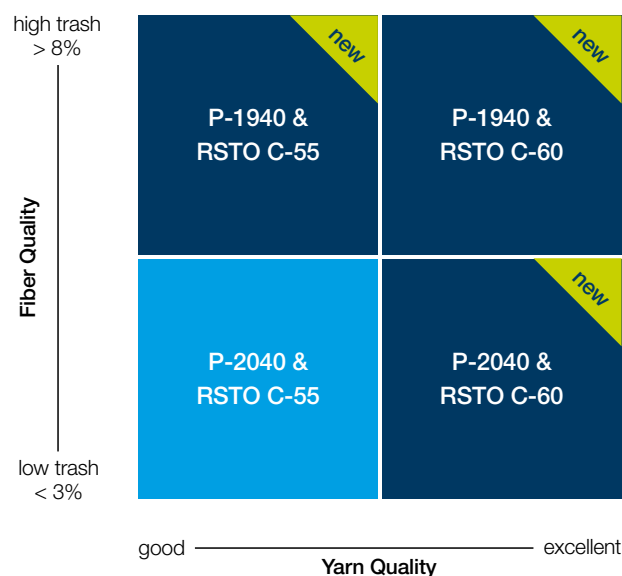
New flexible flat: resist-O-top C-60 (RSTO C-60)

- By up to 15% decreased IPI values on fine count yarns as a result of improved parallelization of the fibers.
- Extended lifetime of more than 20% thanks to application related card wire diameter.

Product Advantages and Specification at a Glance

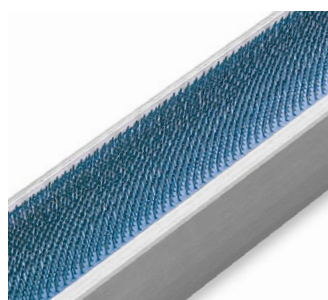
Choose the suitable combination of cylinder wire and flexible flats to perfectly operate your cards

- Most suitable technology components for all applications and requirements in cotton yarn production
- Lowest yarn costs thanks to highest yield on raw material
- Smooth operation of consistent yarn quality throughout the entire card clothing lifetime
- Extended cylinder wire lifetime through CUTTYSHARP (+ 25%) and MULTISHARP (+ 50%) alloys
- 15% extended lifetime of Graf flexible flats compared to conventional flexible flats



Cylinder Wires

	Trash content ≤ 5%	Trash content > 5%
Product description	P-2040SX0,4	P-1940SX0,4
Alloy	CUTTYSHARP, MULTISHARP	CUTTYSHARP, MULTISHARP
Surface treatment	none, blank hardened	none, blank hardened
Height	2.00 mm	1.90 mm
Blade width	0.06 mm	0.09 mm
Points Per Square Inch (PPSI)	966	966
Breast angle	40°	40°



Flexible Flats

	Coarse count yarn		Medium and fine count yarn	Superfine count yarn	
	< Ne 15	Ne 15 – 24	Ne 24 – 60	Ne 60 – 80	> Ne 80
Product description	RSTO C-43	RSTO C-48	RSTO C-55	RSTO C-60	RSTO C-74
PPSI	430	480	550	600	740



Partnership Built on Best Value for Money



Ensured Success

Significantly increased lifetime without compromising on quality thanks to card clothings perfectly adapted to the individual requirements.

Graf + Cie AG

Bildastrasse 6
8640 Rapperswil
Switzerland
Phone +41 55 221 71 11
Fax +41 55 221 72 33
info@graf-companies.com

Graf Metallic of America, LLC

104 Belton Drive
Spartanburg, SC 29301
USA
Phone +1 864 576 7450
info.us@graf-companies.com

Graf Holland B.V.

Lonnekerbrugstraat 130
PO Box 2201
7500 CE Enschede
Netherlands
Phone +31 53 488 95 88
info.nl@graf-companies.com

Gomitex S.A.

Zoning Industriel, Haut de Trême
4801 Stembert (Verviers)
Belgium
Phone +32 873 15540
info.be@graf-companies.com

Graf Cardservice Far East Ltd.

20/FI. Pearl Oriental House
60 Stanley Street, Central
Hong Kong, China
Phone +852 2810 09 55 / 56
info.hk@graf-companies.com

European Excellent Textile Components (Changzhou) Co., Ltd

390 West Hehai Road, Xinbei District
Changzhou 213022, Jiangsu
China
Phone +86 519 8519 2366
info@rco-changzhou.com

Graf Máquinas Têxteis Ind. e Com. Ltda.

Alameda Rio Preto, no. 165
Centro Empresarial Tambore
06460-050 Barueri-SP
Brazil
Phone +55 11 4166 4977
info.br@graf-companies.com

www.graf-companies.com